

Tier Two
Emergency and Hazardous Chemical Inventory
Specific Information by Chemical

Reporting Period: January 1 to December 31, 2013

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Printed: March 19, 2014

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

FACILITY IDENTIFICATION:

Freedom Industries, Inc. - Poca Blending LLC

Dept:

Plant Road, PAR Industrial Park

Nitro, WV 25143 USA

County: Putnam

Latitude: 38.4287667

Longitude: -81.8424444

MAILING ADDRESS: P.O. Box 713

Charleston, WV 25323 USA

Facility Phone: (304) 741-7622

[] All facility information (not including chemical information) is identical to last year's submission

IDENTIFICATION NUMBERS:

Dun & Bradstreet: 157662474

NAICS: 42269 (Other Chemical and Allied Products Wholesalers)

SIC: 5169 (CHEMICALS AND ALLIED PRODUCTS)

Is the facility manned? [x] Manned [] Unmanned

Maximum No. of Occupants: 19

REGULATORY INFORMATION:

Subject to Emergency Planning under Section 302 of EPCRA (40 CFR part 355)?

[] Yes [x] No

Subject to Chem. Accident Prevention under Section 112(r) of CAA (40 CFR part 68, Risk Mgmt. Pgm.)? [] Yes [x] No

CONTACT INFORMATION:

Beneker, Keith

Title: Plant Manager Contact Type 1: Emergency Contact

Address: Plant Road, PAR Industrial Park, Nitro, WV, 25143 USA

Phones: 24-hour: 304-741-7622 Work: 304-755-5737

Email: kbeneker@freedom-industries.com

Bentley, Travis

Contact Type 1: Emergency Contact

Address: Plant Road, PAR Industrial Park, Nitro, WV, 25143 USA

Phones: 24-hour: 304-741-0883 Work: 304-755-5737

Email: tbentley@freedom-industries.com

Reynolds, Robert

Contact Type 1: Tier II Information Contact

Address: , , , USA

Phones: Mobile - Cell: 919-649-4753 :

Email: rj@freedom-industries.com

Southern, Gary

Title: President Contact Type 1: Owner / Operator

Emergency and Hazardous Chemical Inventory

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Address: 1015 Barlow Drive, Charleston, WV, 25311 USA

Phones: Mobile - Cell: 1-304-552-3379

Email: gsouthern@freedom-industries.com

Burdette, Mike

Title: Director of Operations Contact Type 1: Emergency Contact

Address: 1015 Barlow Drive, Charleston, WV, 25311 USA

Phones: 24-hour: 304-941-7316 Work: 304-720-8065

Email: mburdette@freedom-industries.com

CHEMICAL DESCRIPTIONS:

CHEM NAME: Acetic acid

CAS: 64-19-7

☐ Identical to previous year☐ TRADE SECRET☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: , Component: , % , Max Amt code:

PHYSICAL & HEALTH HAZARDS:

☒ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 300,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse Amount: 200000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 3000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Acid alum

CAS:

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☒ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 10043-01-3, Component: Aluminum sulfate, 42% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)☒ EHS, CAS: 7664-93-9, Component: Sulfuric acid, 2% Wt, Max Amt code: 03 (500 - 999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 56% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☒ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Max Daily Amt code: 07 (25,000 - 49,999 pounds)

Avg Daily Amt code: 06 (10,000 - 24,999 pounds)

No. of days on-site: 240

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse

Amount: 33000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Ammonium lignosulfonate

CAS:

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 8061-53-8, Component: Ammonium lignosulfonate, 20% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)☐ EHS, CAS: 8061-52-7, Component: Calcium lignosulfonate, 15% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)☐ EHS, CAS: , Component: Proprietary inorganic materials, 35% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 30% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 08 (50,000 - 74,999 pounds)

Max quantity in largest container: 73000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 73000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 90000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Calcium chloride solution

CAS: 10043-52-4

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 10043-52-4, Component: Calcium chloride, 35% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 65% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Max quantity in largest container: 115,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 450000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 20000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Calcium nitrate solution

CAS: 13477-34-4

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 13477-34-4, Component: calcium nitrate, 67% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)☐ EHS, CAS: 7732-18-5, Component: water, 33% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☒ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 06 (10,000 - 24,999 pounds)

Avg Daily Amt code: 06 (10,000 - 24,999 pounds)

Max quantity in largest container: 3,350 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 20000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Calsoft AOS-40

CAS: 68439-57-6

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 68439-57-6, Component: Sulfonic acids, C14-16 alkane hydroxy & C14-16 alkene, sodium salts, 38% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)☐ EHS, CAS: 7732-18-5, Component: water, 62% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 07 (25,000 - 49,999 pounds)

Avg Daily Amt code: 07 (25,000 - 49,999 pounds)

Max quantity in largest container: 3500 pounds

No. of days on-site: 365

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse

Amount: 30000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Calsoft L-40

CAS:

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 68081-81-2, Component: BENZENESULFONIC ACID, C10-16 alkyl derivs., SODIUM SALT, 38% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)☐ EHS, CAS: 7732-18-5, Component: water, 58% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)☐ EHS, CAS: 1300-72-7, Component: sodium xylene sulfonate, 4% Wt, Max Amt code: 03 (500 - 999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 06 (10,000 - 24,999 pounds)

Avg Daily Amt code: 05 (5,000 - 9,999 pounds)

Max quantity in largest container: 18000 pounds

No. of days on-site: 210

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 18000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: ClearFloc 7122

CAS:

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 26062-79-3, Component: 2-Propen-1-aminium, N,N-dimethyl-N-propenyl-, chloride, homopolymer, 21% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 160000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

warehouse Amount: 160000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse

Amount: 16000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: DIESEL FUEL

CAS: 68476-34-6

☐ Identical to previous year☐ TRADE SECRET☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☒ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☒ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 07 (25,000 - 49,999 pounds)

Avg Daily Amt code: 06 (10,000 - 24,999 pounds)

Max quantity in largest container: 20000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Outside tank

area Amount: 20000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse

Amount: 12000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Diethylene glycol

CAS: 111-46-6

☐ Identical to previous year☐ TRADE SECRET☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 09 (75,000 - 99,999 pounds)

Avg Daily Amt code: 09 (75,000 - 99,999 pounds)

Max quantity in largest container: 99,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South

warehouse Amount: 99000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse

Amount: 12000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

CHEM NAME: Disponil AES 25**CAS:**☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS**CHEMICAL COMPONENTS:**☐ EHS, CAS: 9014-90-8, Component: Ethoxylated nonyl phenol sulfate, sodium salt, 32% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 68% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)**PHYSICAL & HEALTH HAZARDS:**☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)**INVENTORY:**☐ Below Reporting Thresholds

Max Daily Amt code: 06 (10,000 - 24,999 pounds)

Avg Daily Amt code: 05 (5,000 - 9,999 pounds)

Max quantity in largest container: 24000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 25000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 6000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Distillate, solvent extract, petroleum heavy**CAS:** 64742-04-7☐ Identical to previous year☐ TRADE SECRET☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS**PHYSICAL & HEALTH HAZARDS:**☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☒ Delayed (chronic)**INVENTORY:**☐ Below Reporting Thresholds

Max Daily Amt code: 09 (75,000 - 99,999 pounds)

Avg Daily Amt code: 07 (25,000 - 49,999 pounds)

Max quantity in largest container: 90000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:☐ Confidential

Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 90000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

CHEMICAL COMPONENTS:

☐ EHS, CAS: 1327-41-9, Component: Polyaluminum hydroxychlorosulfate, 28% Wt, Max Amt code: 09 (75,000 - 99,999 pounds)

☐ EHS, CAS: 7732-18-5, Component: Water, 72% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 90,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse Amount: 350000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: north warehouse Amount: 22000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Envirofloc CF-36

CAS: 25085-02-3

☐ Identical to previous year

☐ TRADE SECRET

☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 25085-02-3, Component: Polyacrylamide, 20% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)

☐ EHS, CAS: 7732-18-5, Component: Water, 80% Wt, Max Amt code: 08 (50,000 - 74,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 07 (25,000 - 49,999 pounds)

Avg Daily Amt code: 07 (25,000 - 49,999 pounds)

Max quantity in largest container: 3000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse Amount: 80000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: EP-202

CAS: 68551-11-1

☐ Identical to previous year

☐ TRADE SECRET

☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☒ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

INVENTORY:

☐ Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 90,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Outside tank
farm Amount: 300000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Fatty acids, recovered

CAS:

☐ Identical to previous year
☐ TRADE SECRET
☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 90,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South
warehouse Amount: 250000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

CHEM NAME: FERRIC CHLORIDE SOLUTION**CAS:** 7705-08-0☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS**CHEMICAL COMPONENTS:**☐ EHS, CAS: 7705-08-0, Component: Ferric chloride, 42% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 58% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)**PHYSICAL & HEALTH HAZARDS:**☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)**INVENTORY:**☐ Below Reporting Thresholds

Max Daily Amt code: 07 (25,000 - 49,999 pounds)

Avg Daily Amt code: 06 (10,000 - 24,999 pounds)

Max quantity in largest container: 3500 pounds

No. of days on-site: 120

STORAGE CODES & STORAGE LOCATIONS:☐ Confidential

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse

Amount: 35000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Glycerin**CAS:** 56-81-5☐ Identical to previous year☐ TRADE SECRET

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☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 11 (500,000 - 999,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 103,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 600000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 15000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: MCHM

CAS:

☐ Identical to previous year☐ TRADE SECRET☒ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 34885-03-5, Component: 4-methylcyclohexanemethanol, 75% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)☐ EHS, CAS: 98955-27-2, Component: 4-(methoxy)cyclohexane methanol, 14% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)☐ EHS, CAS: 51181-40-9, Component: Methyl, 4-methylcyclohexanecarboxylate, 5% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)☐ EHS, CAS: 94-60-0, Component: Dimethyl 1,4-cyclohexanedicarboxylate, 1% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)☐ EHS, CAS: 105-08-8, Component: 1,4-Cyclohexanedimethanol, 1% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 4% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 75,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Outside tank farm Amount: 75000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 15000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Mixed amine

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

CAS:

- ☐ Identical to previous year
☐ TRADE SECRET
☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

- ☐ EHS, CAS: 68909-77-3, Component: Mixed morpholine amines, 35% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
☐ EHS, CAS: , Component: mixed alkyl amines, 30% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
☐ EHS, CAS: , Component: mixed alcohol amines, 30% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
☐ EHS, CAS: , Component: Mixed glycols, 5% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)

PHYSICAL & HEALTH HAZARDS:

- ☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

- ☐ Below Reporting Thresholds
Max Daily Amt code: 09 (75,000 - 99,999 pounds)
Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
Max quantity in largest container: 90000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

- ☐ Confidential

Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: South
warehouse Amount: 90000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: MR Solvent

CAS: 64741-85-1

- ☐ Identical to previous year
☐ TRADE SECRET
☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

- ☒ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☐ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

- ☐ Below Reporting Thresholds
Max Daily Amt code: 08 (50,000 - 74,999 pounds)
Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
Max quantity in largest container: 73,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

- ☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South
warehouse Amount: 70000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Naphthenic oil

CAS: 64742-53-6

- ☐ Identical to previous year
☐ TRADE SECRET
☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

- ☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

Emergency and Hazardous Chemical Inventory

Specific Information by Chemical

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 08 (50,000 - 74,999 pounds)

Avg Daily Amt code: 07 (25,000 - 49,999 pounds)

Max quantity in largest container: 74000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 55000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 40000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Nonyl phenol ethoxylate

CAS: 9016-45-9

☐ Identical to previous year☐ TRADE SECRET☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☒ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 09 (75,000 - 99,999 pounds)

Max quantity in largest container: 55,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 90000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse Amount: 30000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Potassium acetate solution

CAS: 127-08-2

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 127-08-2, Component: Potassium acetate, 50% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 50% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 09 (75,000 - 99,999 pounds)

Avg Daily Amt code: 09 (75,000 - 99,999 pounds)

Tier Two

Reporting Period: January 1 to December 31, 2013

Emergency and Hazardous Chemical Inventory

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Specific Information by Chemical

Printed: March 19, 2014

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Max quantity in largest container: 99,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South
warehouse Amount: 96000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: POTASSIUM HYDROXIDE Solution

CAS: 1310-58-3

☐ Identical to previous year

☐ TRADE SECRET

☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 1310-58-3, Component: Potassium hydroxide, 45% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

☐ EHS, CAS: 7732-18-5, Component: water, 55% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 09 (75,000 - 99,999 pounds)

Avg Daily Amt code: 08 (50,000 - 74,999 pounds)

Max quantity in largest container: 86000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North
warehouse Amount: 86000 pounds

Container Type: Steel Drum Pressure: Ambient pressure Temp: Ambient temperature Location: south warehouse
Amount: 1000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 3000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Prosol emulsion**CAS:** 64742-04-7☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS**CHEMICAL COMPONENTS:**☐ EHS, CAS: 64742-04-7, Component: Petroleum distillates, 60% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 40% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)**PHYSICAL & HEALTH HAZARDS:**☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☒ Delayed (chronic)**INVENTORY:**☐ Below Reporting Thresholds

Max Daily Amt code: 07 (25,000 - 49,999 pounds)

Avg Daily Amt code: 06 (10,000 - 24,999 pounds)

Max quantity in largest container: 30000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 30000 pounds

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 3000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

Emergency and Hazardous Chemical Inventory

Specific Information by Chemical

Printed: March 19, 2014

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Warehouse Amount: 200000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Shellfroth 10

CAS:

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☒ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☒ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 07 (25,000 - 49,999 pounds)

Avg Daily Amt code: 07 (25,000 - 49,999 pounds)

Max quantity in largest container: 35,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ ConfidentialContainer Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Outside tank
farm Amount: 35000 poundsContainer Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 25000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Sodium hydroxide solution (20%)

CAS: 1310-73-2

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 1310-73-2, Component: CAUSTIC SODA, SOLUTION, 20% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 80% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☒ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 170,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ ConfidentialContainer Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North
warehouse Amount: 200000 poundsContainer Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse
Amount: 20000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

Emergency and Hazardous Chemical Inventory

Specific Information by Chemical

Printed: March 19, 2014

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

CHEM NAME: Sodium Hydroxide Solution (50%)

CAS: 1310-73-2

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 1310-73-2, Component: Sodium hydroxide, 50% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 50% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☒ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 11 (500,000 - 999,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 230000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse Amount: 230000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: SODIUM PERMANGANATE

CAS: 10101-50-5

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 10101-50-5, Component: Sodium permanganate, 40% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)☐ EHS, CAS: 7732-18-5, Component: Water, 60% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☒ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 06 (10,000 - 24,999 pounds)

Avg Daily Amt code: 05 (5,000 - 9,999 pounds)

Max quantity in largest container: 3500 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse Amount: 12000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Sylvablend FVM

CAS:

☐ Identical to previous year

Emergency and Hazardous Chemical Inventory

Specific Information by Chemical

Printed: March 19, 2014

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☒ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 80,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ ConfidentialContainer Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South
warehouse Amount: 150000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Tall-oil fatty acid

CAS: 61790-12-3

☐ Identical to previous year☐ TRADE SECRET☒ Pure ☐ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☐ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 10 (100,000 - 499,999 pounds)

Avg Daily Amt code: 10 (100,000 - 499,999 pounds)

Max quantity in largest container: 90,000 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ ConfidentialContainer Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South
warehouse Amount: 200000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Triethanolamine -90

CAS:

☐ Identical to previous year☐ TRADE SECRET☐ Pure ☒ Mix ☐ Solid ☒ Liquid ☐ Gas ☐ EHS

CHEMICAL COMPONENTS:

☐ EHS, CAS: 102-71-6, Component: Triethanolamine, 74% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)☐ EHS, CAS: 111-42-2, Component: Diethanolamine, 11% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)☐ EHS, CAS: 7732-18-5, Component: water, 15% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)

PHYSICAL & HEALTH HAZARDS:

☐ Fire ☐ Sudden Release of Pressure ☐ Reactivity ☒ Immediate (acute) ☒ Delayed (chronic)

INVENTORY:

☐ Below Reporting Thresholds

Max Daily Amt code: 06 (10,000 - 24,999 pounds)

Emergency and Hazardous Chemical Inventory

Specific Information by Chemical

Printed: March 19, 2014

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Avg Daily Amt code: 06 (10,000 - 24,999 pounds)

Max quantity in largest container: 2700 pounds

No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

☐ Confidential

Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse

Amount: 11000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

FACILITY STATE FIELDS:

No additional information is required by West Virginia

STATE / LOCAL FEES: \$100

☐ I have attached a site plan☐ I have attached a list of site coordinate abbreviations☐ I have attached a description of dikes and other safeguard measures**Certification (Read and sign after completing all sections)**

I certify under penalty of law that I have personally examined and am familiar with the information submitted in pages one through 20,
and that based on my inquiry of those individuals responsible for obtaining this information, I believe that the submitted information is true, accurate, and complete.

Keith Beneker - Plant Manager

Name and official title of owner/operator
OR owner/operator's authorized representative

02/28/2014

Signature

Date signed