Reporting Period: January 1 to December 31, 2013

Emergency and Hazardous Chemical Inventory

Specific Information by Chemical Printed: March 19, 2014

Freedom Industries, Inc. - Etowah River Terminal **Facility Name:**

FACILITY IDENTIFICATION:

Freedom Industries, Inc. - Etowah River Terminal

Dept:

1015 Barlow Drive

Charleston, WV 25311 USA

County: Kanawha Latitude: 38.368056 Longitude: -81.606667

MAILING ADDRESS: P.O. Box 713 Charleston, WV 25323 USA

[] All facility information (not including chemical information) is identical to last year's submission

IDENTIFICATION NUMBERS:

Dun & Bradstreet: 78-827-6145

NAICS: 42269 (Other Chemical and Allied Products Wholesalers)

SIC: 5169 (CHEMICALS AND ALLIED PRODUCTS)

Is the facility manned? [x] Manned [] Unmanned

Maximum No. of Occupants: 32

REGULATORY INFORMATION:

Subject to Emergency Planning under Section 302 of EPCRA (40 CFR part 355)? [x] No Subject to Chem. Accident Prevention under Section 112(r) of CAA (40 CFR part 68, Risk Mgmt. Pgm.)? [] Yes [x] No

CONTACT INFORMATION:

Reynolds, Robert

Contact Type 1: Tier II Information Contact

Address: , , , USA

Phones: Mobile - Cell: 919-649-4753

Email: rj@freedom-industries.com

Burdette, Mike

Contact Type 1: Emergency Contact Title: Director of Operations

Address: 1015 Barlow Drive, Charleston, WV, 25311 USA Phones: 24-hour: 304-941-7316 Work: 304-720-8065

Email: mburdette@freedom-industries.com

Southern, Gary

Title: President Contact Type 1: Owner / Operator

Address: 1015 Barlow Drive, Charleston, WV, 25311 USA

Phones: Mobile - Cell: 1-304-552-3379 Email: gsouthern@freedom-industries.com

CHEMICAL DESCRIPTIONS:

Facility Name:

Freedom Industries, Inc. - Etowah River Terminal

Specific Information by Chemical

Printed: March 19, 2014

CHEM NAME: Ammonium lignosulfonate CAS:
[] Identical to previous year
[] TRADE SECRET
[]Pure [x]Mix []Solid [x]Liquid []Gas []EHS
CHEMICAL COMPONENTS:
[] EHS, CAS: 8061-52-7, Component: Calcium lignosulfonate, 15% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[] EHS, CAS: 8061-53-8, Component: Ammonium lignosulfonate, 20% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[] EHS, CAS: 7732-18-5, Component: Water, 50% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
PHYSICAL & HEALTH HAZARDS:
[] Fire [] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic)
INVENTORY:
[] Below Reporting Thresholds Max Daily Amt code: 09 (75,000 - 99,999 pounds)
Avg Daily Amt code: 09 (73,000 - 99,999 pounds)
Max quantity in largest container: 99000 pounds
No. of days on-site: 365
STORAGE CODES & STORAGE LOCATIONS:
[] Confidential
Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Tank 406
Amount: 99000 pounds
CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia
CHEM NAME: Calcium chloride
CAS: 10043-52-4
[] Identical to previous year
[] TRADE SECRET
[x] Pure [] Mix [x] Solid [] Liquid [] Gas [] EHS
PHYSICAL & HEALTH HAZARDS:
[] Fire [] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic) INVENTORY:
[] Below Reporting Thresholds
Max Daily Amt code: 07 (25,000 - 49,999 pounds)
Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
Max quantity in largest container: 50 pounds
No. of days on-site: 365
STORAGE CODES & STORAGE LOCATIONS:
[] Confidential
Container Type: Bag Pressure: Ambient pressure Temp: Ambient temperature Location: Warehouse Amount:
36000 pounds
CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia
·
CHEM NAME: Calcium chloride solution
CAS: 10043-52-4
[] Identical to previous year
[] TRADE SECRET
[] Pure [x] Mix [] Solid [x] Liquid [] Gas [] EHS

Specific Information by Chemical

Printed: March 19, 2014

Facility Name: Freedom Industries, Inc Etowah River Terminal				
CHEMICAL COMPONENTS:				
[] EHS, CAS: 10043-52-4, Component: Calcium chloride, 35% Wt, Max Amt code: 12 (1,000,000 - 9,999,999 pounds)				
[] EHS, CAS: 7732-18-5, Component: Water, 65% Wt, Max Amt code: 12 (1,000,000 - 9,999,999 pounds)				
PHYSICAL & HEALTH HAZARDS:				
[] Fire [] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic) INVENTORY:				
[] Below Reporting Thresholds				
Max Daily Amt code: 13 (10 million+ pounds)				
Avg Daily Amt code: 12 (1,000,000 - 9,999,999 pounds)				
Max quantity in largest container: 3,800,000 pounds				
No. of days on-site: 365				
STORAGE CODES & STORAGE LOCATIONS:				
[] Confidential				
Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Tanks 402				
-405 Amount: 12000000 pounds				
CHEMICALS IN INVENTORY STATE FIELDS:				
No additional chemical information is required by West Virginia				
CHEM NAME: Glycerin				
CAS: 56-81-5				
[] Identical to previous year				
[] TRADE SECRET				
[]Pure [x]Mix []Solid [x]Liquid []Gas []EHS				
CHEMICAL COMPONENTS:				
[] EHS, CAS: 56-81-5, Component: Glycerin, 80% Wt, Max Amt code: 12 (1,000,000 - 9,999,999 pounds)				
[] EHS, CAS: 7732-18-5, Component: Water, 20% Wt, Max Amt code: 12 (1,000,000 - 9,999,999 pounds)				
PHYSICAL & HEALTH HAZARDS:				
[] Fire [] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic) INVENTORY:				
[] Below Reporting Thresholds				
Max Daily Amt code: 12 (1,000,000 - 9,999,999 pounds)				
Avg Daily Amt code: 12 (1,000,000 - 9,999,999 pounds)				
Max quantity in largest container: 3,700,000 pounds				
No. of days on-site: 365				
STORAGE CODES & STORAGE LOCATIONS:				
[] Confidential				
Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Tanks 393,				
394, 398-401 Amount: 9990000 pounds				
CHEMICALS IN INVENTORY STATE FIELDS:				
No additional chemical information is required by West Virginia				
CHEM NAME: Magnafloc 455				
CAS: 69418-26-4				
[] Identical to previous year				
[] TRADE SECRET				
[]Pure [x] Mix [x] Solid [] Liquid [] Gas [] EHS				
CHEMICAL COMPONENTS:				
[] EHS, CAS: 69418-26-4, Component: Ethanaminium, N,N,N-trimethyl-2-[(1-oxo-2-				
propenyl)oxy]-, chloride, polymer with 2-propenamide, 55% Wt, Max Amt code:				
[] EHS, CAS: 124-04-9, Component: Hexanedioic acid, 3% Wt, Max Amt code:				
PHYSICAL & HEALTH HAZARDS:				

Specific Information by Chemical

Printed: March 19, 2014

Facility Name:	Freedom Industries, Inc Etowah River Terminal
	[] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic)
INVENTORY:	
	Reporting Thresholds
	Amt code: 07 (25,000 - 49,999 pounds)
	Amt code: 06 (10,000 - 24,999 pounds)
	tity in largest container: 55 pounds
and the second control of the second control	ys on-site: 365
	DDES & STORAGE LOCATIONS:
[] Confid	
	Type: Bag Pressure: Ambient pressure Temp: Ambient temperature Location: Warehouse Amount:
40000 pounds	ALIAN (ENTOR) (OTATE FIELD O
	N INVENTORY STATE FIELDS:
No additio	onal chemical information is required by West Virginia
CHEM NAME: N	
CAS: 34885-03-	
	al to previous year
	E SECRET
	[x] Mix [] Solid [x] Liquid [] Gas [] EHS
CHEMICAL CO	
	CAS: 34885-03-5, Component: 4-methylcyclohexanemethanol, 75% Wt, Max Amt code: 11 (500,000 - 999,999
pounds)	*AC: 09055 27.2. Component: 4 (mothers) and become mothers 1.440/ NA/L March 2014 40/ 400 000 400 000
pounds)	CAS: 98955-27-2, Component: 4-(methoxy)cyclohexane methanol, 14% Wt, Max Amt code: 10 (100,000 - 499,999
	CAS: 51181-40-9, Component: Methyl, 4-methylcyclohexanecarboxylate, 5% Wt, Max Amt code: 07 (25,000 - 49,999
pounds)	7 (25,000 - 49,999)
186	CAS: 94-60-0, Component: Dimethyl 1,4-cycloheanedicarboxylate, 1% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)
	CAS: 105-08-8, Component: 1,4-cyclohexanedimethanol, 1% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)
	CAS: 7732-18-5, Component: Water, 4% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
	HEALTH HAZARDS:
[] Fire [[] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic)
INVENTORY:	
[] Below	Reporting Thresholds
Max Daily	Amt code: 11 (500,000 - 999,999 pounds)
Avg Daily	Amt code: 11 (500,000 - 999,999 pounds)
	tity in largest container: 350,000 pounds
	vs on-site: 365
	DES & STORAGE LOCATIONS:
[] Confide	
	Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Tanks 395
	: 980000 pounds
	N INVENTORY STATE FIELDS:
No additio	onal chemical information is required by West Virginia
CHEM NAME: R	RDC-777
CAS:	
[] Identica	al to previous year
[]TRADE	E SECRET CONTRACTOR OF THE SECRET
	[x] Mix [] Solid [x] Liquid [] Gas [] EHS
CHEMICAL CO	
[] EHS, C	CAS: , Component: Mixed fatty acids, esters & salts , 50% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

Specific Information by Chemical Printed: March 19, 2014 **Facility Name:** Freedom Industries, Inc. - Etowah River Terminal [] EHS, CAS: , Component: Glycerin, 10% Wt, Max Amt code: 09 (75,000 - 99,999 pounds) [] EHS, CAS: , Component: Water, 40% Wt, Max Amt code: 10 (100,000 - 499,999 pounds) PHYSICAL & HEALTH HAZARDS: [] Fire [] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic) INVENTORY: [] Below Reporting Thresholds Max Daily Amt code: 11 (500,000 - 999,999 pounds) Avg Daily Amt code: 10 (100,000 - 499,999 pounds) Max quantity in largest container: 700000 pounds No. of days on-site: 365 STORAGE CODES & STORAGE LOCATIONS: [] Confidential Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Tank 393, 201. 202, 203 & 204 Amount: 900000 pounds CHEMICALS IN INVENTORY STATE FIELDS: No additional chemical information is required by West Virginia CHEM NAME: Shurflot 944 CAS: [] Identical to previous year []TRADE SECRET [] Pure [x] Mix [] Solid [x] Liquid [] Gas [] EHS CHEMICAL COMPONENTS: [] EHS, CAS: 34885-03-5, Component: 4-methylcyclohexanemethanol, 65% Wt, Max Amt code: 11 (500,000 - 999,999 pounds) [] EHS, CAS: 98955-27-2, Component: 4-(methoxy)cyclohexane methanol, 12% Wt, Max Amt code: 10 (100,000 - 499,999 pounds) [] EHS, CAS: 51181-40-9, Component: methyl, 4-methylcyclohexanecarboxylate, 4% Wt, Max Amt code: 07 (25,000 - 49,999 pounds) [] EHS, CAS: 7732-18-5, Component: Water, 3% Wt, Max Amt code: 07 (25,000 - 49,999 pounds) [] EHS, CAS: 51730-94-0, Component: Dipropyleneglycol phenyl ether, 9% Wt, Max Amt code: 09 (75,000 - 99,999 pounds) [] EHS, CAS: 770-35-4, Component: Propyleneglycol phenyl ether, 7% Wt, Max Amt code: 08 (50,000 - 74,999 pounds) PHYSICAL & HEALTH HAZARDS: [] Fire [] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic) INVENTORY: [] Below Reporting Thresholds Max Daily Amt code: 11 (500,000 - 999,999 pounds) Avg Daily Amt code: 10 (100,000 - 499,999 pounds) Max quantity in largest container: 350000 pounds No. of days on-site: 180 STORAGE CODES & STORAGE LOCATIONS: [] Confidential Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Tanks 395 Amount: 900000 pounds CHEMICALS IN INVENTORY STATE FIELDS: No additional chemical information is required by West Virginia

CHEM NAME: Soda ash

CAS: 497-19-8

[] Identical to previous year

[]TRADE SECRET

Emergency and Hazardous Chemical Inventory

Printed: March 19, 2014

Specific Information by Chemical

Page 6

Facility Name: Freedom Industries, Inc Etowah River Terminal				
[x] Pure [] Mix [x] Solid [] Liquid [] Gas [] EHS PHYSICAL & HEALTH HAZARDS: [] Fire [] Sudden Polegos of Proceure [] Pocetivity [v] Immediate (courte) [] Polegod (chargin)				
[] Fire [] Sudden Release of Pressure [] Reactivity [x] Immediate (acute) [] Delayed (chronic) INVENTORY:				
[] Below Reporting Thresholds				
Max Daily Amt code: 07 (25,000 - 49,999 pounds)				
Avg Daily Amt code: 07 (23,000 - 43,999 pounds)				
Max quantity in largest container: 50 pounds				
No. of days on-site: 365				
STORAGE CODES & STORAGE LOCATIONS:				
[] Confidential				
Container Type: Bag Pressure: Ambient pressure Temp: Ambient temperature Location: Ware	ehouse Amount:			
45000 pounds				
CHEMICALS IN INVENTORY STATE FIELDS:				
No additional chemical information is required by West Virginia				
FACILITY STATE FIELDS: No additional information is required by West Virginia STATE / LOCAL FEES: \$85.00				
[] I have attached a site plan				
[] I have attached a list of site coordinate abbreviations				
[] I have attached a description of dikes and other safeguard measures				
Certification (Read and sign after completing all sections)				
I certify under penalty of law that I have personally examined and am familiar with the information submitted in pages one through 6,				
and that based on my inquiry of those individuals responsible for obtaining this information, I believe that the submitted information is true, accurate, and complete.				
Mike Burdette - Director of Operations	02/28/2014			
Name and official title of owner/operator OR owner/operator's authorized representative Signature	Date signed			